

## **Machine Maintenance**

## First 1500 hours of operation Uptime maintenance to extend the life of your equipment

- Inspect, maintain, and repair various equipment sections in the plant, including but not limited to, Concrete products machine, Conveyors, Cubers, Car systems, Rail anchor bolts, Loader/Unloader, Splitter and Mixer.
- Tighten loose nuts, bolts using wrenches, torque wrench and torque multipliers as needed. On concrete products machine we recommend torqueing all bolts 5/8 or 16 MM and larger.
- Test all electrical circuits and tightening connections, also test all safety devises. Repair loose bolts and defective electrical connections and cables.
- Lubricate moving parts

Lastly please follow all scheduled maintenance requirements in your Owner's Manual for: Oil filter changes, oil and grease, and parts inspections and cleaning.